

SDS(Safety Data Sheet)

Product	Mixed-Xylene		
MSDS Number	List No.	Issuing date	Last revised date
-	AR0003	2008-07-25	2026-03-03

1. IDENTIFICATION

1) Product name

Mixed-Xylene

2) Recommended use of the chemical and restriction on use

- Recommended use Feed materials, Intermediates
기타
- Restrictions on use Do not use for any other purpose.

3) Details of the supplier of the safety data sheet

○ Manufacturer

- Company name GS Caltex Corporation
- Address GS Tower, 508, Nonhyeon-ro, Gangnam-gu, Seoul, Korea
- Emergency telephone number 1544-5151

2. HAZARDS IDENTIFICATION

1) Classification of the product

- FLAMMABLE LIQUIDS : Category 3
- SKIN CORROSION/IRRITATION : Category 2
- CARCINOGENICITY : Category 2
- SPECIFIC TARGET ORGAN TOXICITY FOLLOWING SINGLE EXPOSURE : Category 3(Narcotic effects)
- SPECIFIC TARGET ORGAN TOXICITY FOLLOWING REPEATED EXPOSURE : Category 2
- ASPIRATION HAZARD : Category 1

2) Label elements

○ Hazard pictograms



○ Signal word

Danger

○ Hazard statements

- H226 Flammable liquid and vapour.
- H304 May be fatal if swallowed and enters airways.
- H315 Causes skin irritation.
- H336 May cause drowsiness or dizziness.
- H351 Suspected of causing cancer.(inhalation)

- H373 May cause damage to organs through prolonged or repeated exposure. (inhalation)

○ Precautionary statements

1) Prevention

- P201 Obtain special instructions before use.
- P202 Do not handle until all safety precautions have been read and understood.
- P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
- P233 Keep container tightly closed.
- P240 Ground and bond container and receiving equipment.
- P241 Use explosion-proof [electrical/ventilating/lighting] equipment.
- P242 Use non-sparking tools.
- P243 Take precautionary measures against static discharge.
- P260 Do not breathe dust/fume/gas/mist/vapours/spray.
- P261 Avoid breathing dust/fume/gas/mist/vapours/spray.
- P264 Wash ... thoroughly after handling.
- P271 Use only outdoors or in a well-ventilated area.
- P280 Wear protective gloves/protective clothing/eye protection/face protection/hearing protection.

2) Response

- P301 + P310 IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.
- P302 + P352 IF ON SKIN: Wash with plenty of water/cleansing agent.
- P303 + P361 + P353 IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
- P304 + P340 IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing.
- P308 + P313 IF exposed or concerned: Get medical advice/attention.
- P312 Call a POISON CENTER or doctor/physician if you feel unwell.
- P314 Get medical advice/attention if you feel unwell.
- P321 Specific treatment (see section 5).
- P331 Do not induce vomiting.
- P332 + P313 If skin irritation occurs: Get medical advice/attention.
- P362 + P364 Take off contaminated clothing and wash it before reuse.
- P370 + P378 In case of fire: Use manufacturer/supplier or the competent authority to specify appropriate media for extinction.

3) Storage

- P403 + P233 Store in a well-ventilated place. Keep container tightly closed.
- P403 + P235 Store in a well-ventilated place. Keep cool.
- P405 Store locked up.

4) Disposal

- P501 Dispose of contents/container to

3) Other hazards

○ Product NFPA Level

(※ 0-Lack, 1-Low, 2-Moderate, 3-High, 4-Very High)

Product name	Health	Flammable	Reaction
Mixed-Xylene	2	0	0

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical name	Trade names and Synonyms	CAS No.	EC No.	Contain Ratio(%)
Xylene	Methyltoluene;Xylol	1330-20-7	215-535-7	80 ~ 90
Ethylbenzene	Ethylbenzol ; Phenylethane;Ethyl benzene	100-41-4	202-849-4	10 ~ 20
Toluene	Methacide ; Methylbenzol;1-Methylbenzene	108-88-3	203-625-9	0.1 ~ 0.2

4. FIRST AID MEASURES

- 1) Eye contact**
- In case of contact with substance, immediately flush eyes with running water for at least 20 minutes.
 - If eye irritation persists: Get medical advice/attention.
- 2) Skin contact**
- In case of contact with substance, immediately flush skin with running water for at least 20 minutes.
 - In case of burns, immediately cool affected skin for as long as possible with cold water. Do not remove clothing if adhering to skin.
 - If skin irritation occurs: Get medical advice/attention.
 - Take off immediately all contaminated clothing and wash it before reuse.
- 3) Inhalation**
- Do not use mouth-to-mouth method if victim inhaled the substance; give artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device.
 - Administer oxygen if breathing is difficult.
 - IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing.
 - IF exposed or concerned: Get medical advice/attention.
 - Do not induce vomiting.
- 4) Ingestion**
- Do not use mouth-to-mouth method if victim ingested the substance; give artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device.
 - IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.
 - IF SWALLOWED: rinse mouth. Do NOT induce vomiting.
- 5) Indication of any immediate medical attention and special treatment needed**
- Exposures require specialized first aid with contact and medical follow-up.
 - Ensure that medical personnel are aware of the material(s) involved and take precautions to protect themselves.

5. FIRE FIGHTING MEASURES

- 1) Suitable (and unsuitable)** - Use alcohol foam, carbon dioxide, or water spray when fighting fires involving this

- extinguishing media** material.
- Use dry sand or earth to smother fire.
 - For mixtures containing alcohol or polar solvent: Alcohol-resistant foam
 - Direct water (Unsuitable extinguishing media)
- 2) Special hazards arising from the substance or mixture**
- Can form explosive mixtures at temperatures at or above the flashpoint.
 - Fire may produce irritating, corrosive and/or toxic gases.
 - Flammable liquid and vapour.
 - Heating may cause a fire or explosion.
- 3) Special protective equipment and precautions for firefighters**
- Rescuers should put on appropriate protective gear.
 - Fire involving Tanks: For massive fire, use unmanned hose holders or monitor nozzles; if this is impossible, withdraw from area and let fire burn.
 - In case of fire: Evacuate area. Fight fire remotely due to the risk of explosion.
 - Eliminate all ignition sources if safe to do so.

6. ACCIDENTAL RELEASE MEASURES

- 1) Health considerations and protective equipment**
- Clean up spills immediately, observing precautions in Protective Equipment section.
 - ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area).
 - All equipment used when handling the product must be grounded.
 - Do not touch damaged containers or spilled material unless wearing appropriate protective clothing.
 - Please note that materials and conditions to be avoided.
- 2) Environmental precautions**
- Large spill: Prevent entry into waterways, sewers, basements or confined areas.
- 3) Methods and material for containment and cleaning up**
- Dike and collect water used to fight fire.
 - Absorb spill with inert material (e.g., dry sand or earth), then place in a chemical waste container.
 - Absorb the liquid and scrub the area with detergent and water.
 - Large Spill: Dike far ahead of liquid spill for later disposal.

7. HANDLING AND STORAGE

- 1) Precautions for safe handling**
- Do not pressurize, cut, weld, braze, solder, drill, grind, or expose such containers to heat, flame, sparks, static electricity, or other sources of ignition.
 - Follow all MSDS/label precautions even after container is emptied because they may retain product residues.
 - Avoid prolonged or repeated contact with skin.
 - Avoid breathing vapors from heated material.
 - All equipment used when handling the product must be grounded.
 - Please note that materials and conditions to be avoided.
 - Handling refer to engineering control/personal protection section.
 - Wash thoroughly after handling.

- Use only outdoors or in a well-ventilated area.
- Please note that materials and conditions to be avoided.
- Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
- Store in a well-ventilated place. Keep container tightly closed.

2) Conditions for safe storage (including any incompatibilities)

8. EXPOSURE CONTROLS AND PERSONAL PROTECTION

1) Control parameters

Chemical name	Exposure limits	ACGIH TLV	OSHA PEL	Biological limit values(BLV)
Xylene	TWA : 100 ppm STEL : 150 ppm	TWA 20 ppm	PEL: 100 ppm, 435 mg/m ³ mg/m ³	Not available
Ethylbenzene	TWA : 100 ppm STEL : 125 ppm	TWA, 20 ppm (87 mg/m ³)	PEL: 100 ppm, 435 mg/m ³ mg/m ³	Not available
Toluene	TWA : 50 ppm STEL : 150 ppm	TWA 20 ppm (75 mg/m ³)	PEL: 200 ppm, (C) 300 ppm mg/m ³	Not available

2) Appropriate engineering controls

- Install local exhaust ventilation system.
- Check legal suitability of exposure level.

3) Personal protection equipment

- **Respiratory protection** - If exposure concentration of the material is lower than 100 ppm of the permitted exposure standards, Wear a respiratory protective device, equipped with an adequate filter by considering physicochemical properties of exposed particulate material ; such
 - If exposure concentration of the particle material is lower than 250 ppm of the permitted exposure standards, Wear a respiratory protective device, equipped with an adequate filter by considering physicochemical properties of exposed particulate material
 - If exposure concentration of the particle material is lower than 500 ppm of the permitted exposure standards, Wear a respiratory protective device, equipped with an adequate filter by considering physicochemical properties of exposed particulate materia
 - If exposure concentration of the particle material is lower than 10000 ppm of the permitted exposure standards, Wear a respiratory protective device, equipped with an adequate filter by considering physicochemical properties of exposed particulate mater
 - If exposure concentration of the material is lower than 100000 ppm of the permitted exposure standards, Wear a respiratory protective device, equipped with

an adequate filter by considering physicochemical properties of exposed particulate material ; su

- If exposure concentration of the material exceeds the permitted exposure standards, Wear European Standard EN 149 approved full or half face piece (with goggles) respiratory protective equipment.

○ **Eye protection**

- An eye wash unit and safety shower station should be available nearby work place.
- Wear breathable safety goggles to protect from vapour state organic material causing eye irritation or other disorder.

○ **Hand protection**

- Wear appropriate protective gloves by considering physical and chemical properties of chemicals.

○ **Body protection**

- Wear appropriate protective clothing by considering physical and chemical properties of chemicals.

9. PHYSICAL AND CHEMICAL PROPERTIES

Item	Input Value
Apperance	Liquid
Color	No Data
Smell	Characteristic odor
Smell Threshold	0.2~2
pH (Numerical value)	No Data
Melting/Freezing Point	-42
Boilling Point	137 ~ 143 °C
Flash Point	28 °C
Evaporating Rate	No Data
Flammability(Solid, Gas)	No Data
Explosibility Range	0.9 ~ 6.7
Steam Pressure	0.7
Solubility	178 mg/l
Vapor Density	3.7
Specific Gravity	0.865~0.875 @15.56°C
Distribution Coefficient	3.12(측정치)(o-), 3.2(측정치)(m-), 3.15(측정치)(p-),
Selfignition Temperature	463
Pyrolysis Temperature	No Data
Viscosity	No Data
Molecular Weight	106.17

10. STABILITY AND REACTIVITY

- 1) **Chemical Stability and hazardous reactivity**
 - Can form explosive mixtures at temperatures at or above the flashpoint.
 - HIGHLY FLAMMABLE: Will be easily ignited by heat, sparks or flames.
 - Fire may produce irritating, corrosive and/or toxic gases.
- 2) **Conditions to avoid**
 - Ignition source(heat, spark, flame, friction, shock, contamination)
- 3) **Incompatible materials**
 - Combustibles
- 4) **Hazardous decomposition products**
 - During a fire, irritating and highly toxic gases may be generated by thermal decomposition or combustion.

11. TOXICOLOGICAL INFORMATION

1) Information on the likely routes of exposures

Inhalation

- No inhalation effects through respiratory system.

Skin contact

- Causes skin irritation.
- Absorbable through the skin

Eye contact

- Causes serious eye irritation.
- Possible exposure through the eye

Ingestion

- May be fatal if swallowed and enters airways.
- Absorbable through the inhalation

2) Health hazard information

Acute toxicity

*** Oral - Not classified (ATEmix > 2000 mg/kg)**

- Xylene : LD50(rat, male)=3,523 mg/kg bw (mixed isomers: 60.2% m-xylene, 13.6% p-xylene, 9.1% o-xylene, and 17.0% ethylbenzene) (EU Method B.1) (ECHA)
- Ethylbenzene : rat(male/female); LD50 = ca. 3500 mg/kg (ECHA)
- Toluene : rat(male); LD50 = 5580 mg/kg bw (EU Method B.1) (ECHA)

*** Dermal - Not classified (ATEmix > 2000 mg/kg)**

- Xylene : rabbit(male); LD50 = 12126 mg/kg (read across: m-xylene) (ECHA)
- Ethylbenzene : rabbit(male); LD50 = ca. 15433 mg/kg (ECHA)
- Toluene : rabbit(male); LD50 > 5000 mg/kg bw (ECHA)

*** Inhalation(Gas) - Not applicable**

- Xylene : Not applicable
- Ethylbenzene : Not applicable
- Toluene : Not applicable

*** Inhalation(Vapour) - Not classified (ATEmix > 20 mg/L)**

- Xylene : 4h-LC50(rat)=4,550 ppm(unit conversion: 4h-LC50(rat)=19.71 mg/L (HSDB)
- Ethylbenzene : rat(male); inhalation: vapour; LC50 = 17.8 mg/L air /4h (ECHA)

- Toluene : rat; inhalation: vapours; LC50 = 28.1 mg/L air/4h (OECD TG 403) (ECHA)

*** Inhalation(Dust, mist) - Not classified (ATEmix > 5 mg/L)**

- Xylene : Not available

- Ethylbenzene : Not available

- Toluene : Not available

○ **Skin corrosion/Irritation : Category 2 (SKIN IRRITATION Cat.2)**

- Xylene : The skin corrosion potential was determined by exposing the intact skin of six rabbits to p-xylene for four hours. The sites of application were not destroyed or changed irreversibly during or after the exposure. CHEVRON PARAXYLENE 99% was considered not to be corrosive to the intact skin of rabbits. primary dermal irritation index (PDII) : 3 (EU Method B.4) (ECHA)

- Ethylbenzene : rabbit; moderately irritating (ECHA)

- Toluene : rabbit; irritating (EU Method B.4, GLP) (ECHA)

○ **Serious eye damage/irritation : Not classified**

- Xylene : The available data indicate that mixed xylene and the individual isomers (m-, o- and p-xylene) should be considered to be irritating to skin, eyes and the respiratory tract. : induces serious eye irritation. (ECHA)

- Ethylbenzene : rabbit; non irritating (conjunctivae score = 0) (ECHA)

- Toluene : rabbit; slightly irritating (OECD TG 405, GLP) (ECHA)

○ **Respiratory sensitization : Not classified**

- Xylene : Not available

- Ethylbenzene : Not available

- Toluene : Not available

○ **Skin sensitization : Not classified**

- Xylene : mouse; not sensitising (OECD TG 429, GLP) (ECHA)

- Ethylbenzene : Not available

- Toluene : guinea pig; not sensitising (EU Method B.6, GLP) (ECHA)

○ **Carcinogenicity : Category 2**

- Xylene : The key chronic study was conducted by NTP (1986). The study comprises the oral gavage administration of mixed xylenes(60.2% m-xylene, 13.6% p-xylene, 9.1% o-xylene, and 17% ethylbenzene) to rats (0, 250, or 500 mg/kg/day) and mice (0, 500 or 1000 mg/kg/day) for 5 days/week for 103 weeks. There was no evidence of carcinogenicity. No studies are available regarding cancer in animals exposed via inhalation to mixed xylene or the individual xylene isomers. (EU Method B.32) (ECHA)

IARC, OSHA, NTP, IRIS, ACGIH, EU CLP 1272/2008 : not listed

ACGIH: A4

- Ethylbenzene : IARC : Group 2B (Possibly Carcinogenic to Humans)

US EPA IRIS : D (Not classifiable as to human carcinogenicity)

ACGIH : A3 (Confirmed Animal Carcinogen with Unknown Relevance to Humans)

- Toluene : IARC : 3 (Not Classifiable)

ACGIH : A4 (Not Classifiable as a Human Carcinogen)

Inhalation studies in rats and mice (Huff, 1990; Gibson and Hardisty 1983) and a

supporting study in mice using skin application (Broddle et al, 1996), are considered relevant for the risk assessment. Inhalation exposures for 6 or 6.5 h/day, 5 days/week for up to 2 years at concentrations up to 1200 ppm (4522 mg/m³) were used. The dermal application study involved application of 50 µL toluene twice a week for up to 2 years. No statistically significant increase in any tumour type was seen in any study. (ECHA)

○ **Germ cell mutagenicity : Not classified**

- Xylene : in vitro mammalian chromosome aberration test: negative (EU Method B.10) (ECHA), In vitro sister chromatid exchange assay in mammalian cells : negative (EU Method B.19) (ECHA)
In vivo rodent dominant lethal assay: negative (OECD TG 478) (mixed xylenes) (ECHA)
- Ethylbenzene : In Vitro Mammalian Chromosome Aberration Test : negative (OECD TG 473) (ECHA), In Vitro Mammalian Cell Gene Mutation Test : negative (OECD TG 476, GLP) (ECHA)
In Vivo Mammalian Erythrocyte Micronucleus Test : negative (OECD TG 474, GLP) (ECHA), In vivo unscheduled DNA synthesis : negative (OECD TG 486, GLP) (ECHA)
- Toluene : in vitro; Bacterial reverse mutation test : negative (EU Method B.13/14) (ECHA)
In vitro Mouse Lymphoma cell Gene Mutation Test: negative (OECD TG 476) (ECHA)
In vivo mouse(male); rodent dominant lethal assay : negative (OECD TG 478) (ECHA)

○ **Reproductive toxicity : Not classified**

- Xylene : 500 ppm mixed xylene (administered for 6 hours per day for 131 days prior to mating, during mating and continuing through gestation and lactation) is a NOAEC for systemic and reproductive toxicity. (ECHA)
Overall it is concluded that xylene isomers are not developmental toxicants. (OECD TG 414) (ECHA)
- Ethylbenzene : rat(male/female); 0, 25, 100, 500 ppm; two-generation reproductive toxicity; There were no adverse effects on reproductive or developmental endpoints at dose levels up to 500 ppm. (OECD TG 416, GLP) (ECHA)
rat; There was no evidence of teratogenicity with ethylbenzene in rats at dose levels up to 2000 ppm. (OECD TG 414) (ECHA)
- Toluene : rat; inhalation; reproductive toxicity study; 600, 2000 ppm; Toluene showed no effects on fertility in rats, however, decreased sperm count was reported at 2000 ppm. The NOAEC for this effect was 600 ppm. (ECHA)
rat; inhalation; developmental toxicity; Animal studies indicate that toluene is not teratogenic however there is evidence of developmental toxicity (lower birth weight, delayed vaginal opening) at exposures = 1000 ppm in the presence of slight maternal toxicity; the NOAEC for developmental and maternal effects is 600 ppm (2261 mg/m³). Findings suggestive of an increased risk of late spontaneous abortions associated with exposure to toluene at levels around 88 ppm (330 mg/m³) were considered by the Commission Group of Specialised Experts in the fields of Carcinogenicity, Mutagenicity and Reprotoxicity to require confirmation, while the EU Scientific Committee on

Occupational Exposure Limits SCOEL (2001) noted that abortions have not been reported upon accidental high exposure or toluene abuse by pregnant women. (ECHA)

○ **Specific target organ toxicity (single exposure) : Category 3(Narcotic effects),구분 3(마취 영향)**

- Xylene : inhalation; Clinical observations including body tremors suggestive of CNS involvement were seen at all concentrations during and after exposure, on the day of exposure. (ECHA)
- Ethylbenzene : Not available
- Toluene : Toluene is rapidly absorbed mainly through inhalation and acts on the central nervous system. Toluene causes fatigue, sleepiness, dizziness and mild respiratory irritation at 50-100 ppm, excitement associated with paresthesia and nausea at 200-400 ppm and central nervous system suppression leading to drunkenness, delirium and abnormal gait at 500-800 ppm (NITE)

○ **Specific target organ toxicity (repeated exposure) : Category 2,구분 2**

- Xylene : For mixed xylenes Where ethylbenzene is $\geq 10\%$, classification under CLP as STOT-RE Cat 2 H373 is proposed [see Specific Investigations: other studies (ototoxicity)].
The NOAEC of mixed xylenes for male rats exposed 6h/day for 5 days in each of 13 weeks was 3515 mg/m³.
A NOAEC of 3515 mg/m³ was reported by Carpenter et al. (1975) for generalised systemic effects in male rats and male dogs. Other studies have shown that some xylene isomers adversely affect hearing in the rat, with a sub-chronic NOAEC of 1950 mg/m³ reported for p-xylene; the NOAEC for ototoxicity of m-xylene and o-xylene was greater than 7810 mg/m³ (Gagnaire et al., 2001). The ototoxicity of mixed xylenes appears to be dependent upon composition (Gagnaire et al., 2007), with a sub-chronic LOAEC of 1080 mg/m³ reported for one sample while another had a NOAEC of 2170 mg/m³. (ECHA)
- Ethylbenzene : In subchronic inhalation toxicity study with rats, ototoxicity(hearing loss) was observed(NOAEC=ca 2.13 mg/L air).
In the sedentary animals, hearing loss and OHC (outer hair cell) damage were observed at 2.27 mg/L and above, but not at 2.13 mg/L. In the active rats, functional and histological damage was observed at 1.70 mg/L and above, but not at 1.28 mg/L. These results show that the ototoxic potency of styrene exposure depends on the physical activity of the animals as this is related to the ventilation rate and, in turn, to the uptake of the chemical via the lungs. In the experiment investigating the combined effects of noise and styrene, noise alone or styrene alone were found without effect; however, both hearing loss and OHC damage were observed in the animals exposed to noise and
- Toluene : rat; oral; 90days; 312, 625, 1250, 2500, 5000 mg/kg/day; Absolute or relative weight increase; NOAEL = 625 mg/kg bw/day (EU method B.26, GLP) (ECHA)
rat; inhalation; 103weeks; 0, 2261, 4522 mg/m³; Toluene caused local toxicity to rat nasal epithelium at concentrations of 600 ppm (2250 mg/m³) and above. (OECD TG 453, GLP) (ECHA)
rat; inhalation; 90days; 100, 625, 1250, 2500 and 3000 ppm; Toluene exposure at concentrations = 1250 ppm, 6h/day, 5 days per week for 15 weeks induced adverse clinical signs, lower bodyweight and changes in haematology and organ

weights. NOAEC = 925 ppm (EU method B.29, GLP) (ECHA)
Affects the central nervous system, liver, hearing, kidneys and lungs

○ **Aspiration hazard : Category 1**

- Xylene : 0.74 mm²/s (20°C) (ECHA) & hydrocarbons
- Ethylbenzene : 0.641 mm²/s (40°C) (ECHA) & hydrocarbons
- Toluene : viscosity : 0.64 mm²/s (40°C) & hydrocarbons (ECHA)

12. ECOLOGICAL INFORMATION

1) Ecotoxicity

- Acute toxicity : Not classified (ATEmix>1mg/L)
- Chronic toxicity : Not classified

○ **Acute (short-term) aquatic hazard:**

Fish

- Xylene : 96h-LC50(Oncorhynchus mykiss) = 2.6 mg/L, static (OECD TG 203) (ECHA)
- Ethylbenzene : 96h-LC50(Oncorhynchus mykiss) = 4.2 mg/L (OECD TG 203) (ECHA)
- Toluene : 96h-LC50(Oncorhynchus kistutch) = 5.5 mg/L (ECHA)

Invertebrates

- Xylene : 48h-EC50(Daphnia magna)=8.5 mg/L (SIDS)
- Ethylbenzene : 48h-EC50(Daphnia magna) = 1.8 - 2.4 mg/L (ECHA)
- Toluene : 48h-LC50(Ceriodaphnia dubia) = 3.78 mg/L (US EPA 600/4-91-003) (ECHA)

Aquatic algae

- Xylene : 72h-ErC50(Pseudokirchneriella subcapitata)=4.7 mg/L, static (OECD TG 201) (ECHA)
- Ethylbenzene : 96h-EC50(Skeletonema costatum) = 4.9 mg/L (US EPA, GLP) (ECHA)
- Toluene : 72h-EC50(Chlamydomonas angulosa) = 134 mg/L (ECHA)

○ **Chronic (Long-term) aquatic hazard:**

Fish

- Xylene : NOEC(Oncorhynchus mykiss)>=1.3 mg/L(mixed xylenes) (SIDS)
- Ethylbenzene : Not available
- Toluene : 40d-NOEC(Oncorhynchus kistutch) = 1.39 mg/L (ECHA)

Invertebrates

- Xylene : 21d-NOEC(Daphnia magna)=1.57 mg/L, static(OECD TG 211, GLP) (ECHA)
- Ethylbenzene : 7d-NOEC(Ceriodaphnia dubia) = 0.96 mg/L (ECHA)
- Toluene : 7d-NOECreproduction(Ceriodaphnia dubia) = 0.74 mg/L (US EPA 600/4-91-003)(ECHA)

Aquatic algae

- Xylene : Not available
- Ethylbenzene : 96h-NOEC(Skeletonema costatum) = 4.5 mg/L (US EPA, GLP) (ECHA)
- Toluene : Not available

2) Persistence and degradability

○ **Persistence**

- Xylene : log Kow=3.16 (20 °C) (ECHA)
- Ethylbenzene : log Kow=3.6 (20 °C) (ECHA)
- Toluene : log Kow = 2.73 (20 °C) (ECHA)

○ **Degradability**

- Xylene : The estimated half life of the xylene isomers and ethylbenzene is about 1-2 days based on a recommended reaction rate with hydroxyl radicals and the concentration of hydroxyl radicals recommended in the ECHA guidance. (ECHA)
- Ethylbenzene : Half-life in air: 2.3 d (ECHA)
- Toluene : Calculated phototransformation half-life in air : 2.59 days (ECHA)

3) Bioaccumulative potential

○ **Bioaccumulation**

- Xylene : The highest calculated BCF is 25.9. (ECHA)
- Ethylbenzene : BCF=110 L/kg ww (ECHA)
- Toluene : BCF = 90 (ECHA)

○ **Biodegradation**

- Xylene : 98 % degradation (28 d) (OECD TG 301F, GLP) (ECHA)
- Ethylbenzene : 70-80 % degradation after 28 days; readily biodegradable (GLP) (ECHA)
- Toluene : 80% degradation after 20days; readily biodegradable (ECHA)

4) Mobility in soil

- Xylene : Koc=246-540 (HSDB)
- Ethylbenzene : Koc=541.4 (EPISUITE)
- Toluene : Koc = 205 (calculated) (ECHA)

5) Hazard to the ozone layer

- Xylene : Not applicable
- Ethylbenzene : Not applicable
- Toluene : Not applicable

6) Other adverse effects

- Xylene : Not available
- Ethylbenzene : Not available
- Toluene : Not available

13. DISPOSAL CONSIDERATIONS

1) Disposal methods

- Waste must be disposed of in accordance with federal, state and local environmental control regulation.

2) Special precaution for disposal

- Consider the required attentions in accordance with waste treatment management regulation.

14. TRANSPORT INFORMATION

1) UN No.

- 1307

2) Proper shipping name

- XYLENES

3) Transport hazard class(es)

- 3

4) Packing group

- II

5) Marine pollutant

- Not applicable

6) Special safety response for transportation or transportation measure

- Types of Emergency Measures in Case of Fire : F-E
- Types of Emergency Measures in Leakage : S-D

15. REGULATORY INFORMATION

EINECS(or ELINCS)

- Xylene : European EINECS phase-in substance
- Ethylbenzene : European EINECS phase-in substance
- Toluene : European EINECS phase-in substance

EU CLP (CLASSIFICATION) - PRODUCT : Accident preparation

- Xylene : Not applicable
- Ethylbenzene : Not applicable
- Toluene : Not applicable

Substances restricted under REACH

- Xylene : Not applicable
- Ethylbenzene : Not applicable
- Toluene : Substances restricted under REACH

Substances subject to authorization under REACH

REACH SVHC List

Korea

○ Occupational Safety and Health Act

- Xylene : Substance subject to occupational exposure limits, Hazardous substance subject to control, Harmful agents subject to work environment monitoring, Harmful agents subject to workers requiring health examination, Substance subject to submission of process safety reports
- Ethylbenzene : Substance subject to occupational exposure limits, Hazardous substance subject to control, Harmful agents subject to work environment monitoring, Harmful agents subject to workers requiring health examination, Substance subject to submission of process safety reports
- Toluene : Substance subject to occupational exposure limits, Substance subject to permissible exposure limits, Hazardous substance subject to control, Harmful agents subject to work environment monitoring, Harmful agents subject to workers requiring health examination, Substance subject to submission of process safety reports

○ K-REACH

- Xylene : Phase-in Substances subject to Registration, Substance subject to intensive control
- Ethylbenzene : Not applicable
- Toluene : Phase-in Substances subject to Registration

○ Chemical Control Act in Korea

- Xylene : Substance requiring preparation for accidents, List of substance subjected to the PRTR
- Ethylbenzene : List of substance subjected to the PRTR
- Toluene : Substance requiring preparation for accidents, List of substance subjected to the PRTR

○ Safety Control of Dangerous Substances Act

- Xylene : Dangerous substance
- Ethylbenzene : Dangerous substance
- Toluene : Dangerous substance

U.S.A

○ US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

- Xylene : Not applicable
- Ethylbenzene : Not applicable
- Toluene : Not applicable

○ CERCLA Designation of hazardous substances (40 CFR 302.4)

- Xylene : US management information(CERCLA regulation)
- Ethylbenzene : US management information(CERCLA regulation)
- Toluene : US management information(CERCLA regulation)

○ CERCLA Section 302 regulation

- Xylene : Not applicable
- Ethylbenzene : Not applicable
- Toluene : Not applicable

○ CERCLA Section 304 regulation

- Xylene : Not applicable
- Ethylbenzene : Not applicable
- Toluene : Not applicable

○ CERCLA Section 313 regulation

- Xylene : US management information(CERCLA Section 313 regulation)
- Ethylbenzene : US management information(CERCLA Section 313 regulation)
- Toluene : US management information(CERCLA Section 313 regulation)

Interntional Convention on Environment

○ Rotterdam Convention list

- Xylene : Not applicable
- Ethylbenzene : Not applicable
- Toluene : Not applicable

○ Stockholm Convention list

- Xylene : Not applicable
- Ethylbenzene : Not applicable
- Toluene : Not applicable

○ Montreal Protocol list

- Xylene : Not applicable
- Ethylbenzene : Not applicable
- Toluene : Not applicable

National Inventory

○ Korea

- Xylene : Not applicable
- Ethylbenzene : Not applicable
- Toluene : Not applicable

○ U.S.A

- Xylene : US TSCA phase-in substance

- Ethylbenzene : US TSCA phase-in substance
- Toluene : US TSCA phase-in substance

○ **China**

- Xylene : China phase-in substance
- Ethylbenzene : China phase-in substance
- Toluene : China phase-in substance

○ **Japan**

- Xylene : Japan ENCS phase-in substance
- Ethylbenzene : Japan ENCS phase-in substance
- Toluene : Japan ENCS phase-in substance

16. OTHER INFORMATION

1) Reference

- Sources of information used in preparing this SDS included one or more of the following: Internal technical data, data from OECD eChemPortal, ECHA, NITE, TOXNET, IPCS and KOSHA search results.

2) Issue Date

- 2008-07-25

3) Revision number and Last date revised

○ **Number of revised**

- 12

○ **Date of last revision**

- 2025-12-31

○ **Last Revision History**

- English revision

4) Other

- The information contained in the Safety Data Sheet is at the date of its issuance to the best of our knowledge correct according to the data available to us. The information is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and shall not be considered a warranty or quality specification of any type. The information provided relates only to the specific material identified at the top of this SDS and may not be valid when the SDS material is used in combination with any other materials or in any process, unless specified in the text. Material users should review the information and recommendations in the specific context of their intended manner of handling, use, processing and storage, including an assessment of the appropriateness of the SDS material in the user's end product, if applicable.